

fundamental of electrical drives Textbook

Fundamentals of Electrical Drives

Electrical drives are integral components in modern industry and technology, providing the means to control the motion and operation of various electrical machines. They are essential for converting electrical energy into mechanical energy with precise control over speed, torque, and position. Understanding the fundamentals of electrical drives is crucial for designing, operating, and maintaining efficient and reliable systems used across sectors such as manufacturing, transportation, robotics, and aerospace. This article explores the core principles, components, classifications, and control strategies that underpin electrical drives.

Introduction to Electrical Drives

Electrical drives serve as the interface between electrical energy sources and mechanical systems, enabling variable speed and torque control. They are broadly categorized into two types:

- Source of Energy: AC or DC supply.
- Type of Drive: Whether it is a continuous or discontinuous operation.

The primary purpose of an electrical drive is to facilitate the controlled conversion of electrical energy into mechanical energy, often involving the regulation of parameters such as:

- Speed
- Torque
- Position
- Direction of rotation

Components of an Electrical Drive

An electrical drive system generally comprises the following key components:

1. Power Modulator

- Converts the fixed supply voltage into a controlled, variable voltage or current.
- Types include inverters (for AC drives) and converters (for DC drives).

2. Electric Motor

- Acts as the prime mover.
- Types: DC motors, Induction motors, Synchronous motors, and Universal motors.
- The choice depends on application requirements such as speed range, load characteristics, and control complexity.

3. Control System

- Regulates the operation of the power modulator based on the desired output.
- Usually involves sensors, controllers, and feedback loops.
- Common controllers include Proportional-Integral-Derivative (PID) controllers, vector controllers, or direct torque control.

4. Load

- The mechanical system or machinery that requires controlled motion.
- Examples include conveyor belts, machine tools, cranes, pumps, and fans.

Classification of Electrical Drives

Electrical drives can be classified based on various parameters such as the nature of the load, type of motor, and control method.

Based on Nature of Load

- **Constant Load Drives:** The load remains constant during operation.
- **Variable Load Drives:** The load varies during operation, requiring adaptable control strategies.

Based on Type of Motor

- DC Drives
- AC Drives (including Induction and Synchronous drives)

Based on Control Strategy

- Varying Voltage and Frequency (for AC drives)
- Voltage Control (for DC drives)
- Direct Torque Control
- Field-Oriented Control

Principles of Operation

Fundamentally, electrical drives operate on the principles of electromagnetic induction and the control of electrical quantities to achieve desired mechanical outputs.

Torque Production

- In DC motors, torque is directly proportional to armature current.
- In AC motors, torque depends on the interaction of magnetic fields generated by stator and rotor currents.

Speed Control

- Achieved by varying the supply voltage, frequency, or the excitation in the motor.
- In DC drives, adjusting armature or field excitation alters speed.
- In AC drives, frequency variation (via inverters) controls the motor speed.

Energy Conversion and Feedback

- Electrical energy is converted into mechanical energy with the help of the motor.
- Feedback from sensors (like tachometers, encoders) helps in maintaining the desired parameters through closed-loop control.

Control Strategies in Electrical Drives

Effective control strategies are vital for optimizing performance, efficiency, and dynamic response.

Open Loop Control

- No feedback mechanism.
- Simple but less accurate.
- Used in applications where precise control is not critical.

Closed Loop Control

- Uses feedback signals to adjust input parameters.
- Ensures accurate control of speed, torque, and position.
- Common methods include:
 - PID Control
 - Field-Oriented Control (FOC)
 - Direct Torque Control (DTC)

Field-Oriented Control (FOC)

- Also known as vector control.
- Provides decoupled control of torque and flux.
- Offers fast dynamic response and high precision.

Direct Torque Control (DTC)

- Directly controls motor torque and flux without modulating voltage or current extensively.
- Results in rapid response and high efficiency.

Applications of Electrical Drives

Electrical drives are pervasive in numerous applications, including:

- **Industrial Automation:** Machine tools, conveyor systems, and robotic arms.
- **Transportation:** Electric vehicles, trains, and ships.
- **HVAC Systems:** Fans, pumps, and compressors.
- **Home Appliances:** Washing machines, refrigerators, and air conditioners.
- **Aerospace:** Actuators and control surfaces.

Advantages of Electrical Drives

Implementing electrical drives offers numerous benefits:

- Precise control over speed and torque.
- High efficiency and energy savings.

- Good dynamic response.
- Easy regulation and automation.
- Reduced maintenance due to fewer mechanical components.

Challenges and Future Trends

While electrical drives have advanced significantly, challenges such as harmonic distortion, power quality issues, and system complexity remain. Future trends include:

- Integration of renewable energy sources.
- Development of smart drives with IoT capabilities.
- Enhanced control algorithms for better efficiency.
- Use of wide-bandgap semiconductors for higher performance.
- Adoption of AI and machine learning for predictive maintenance and adaptive control.

Conclusion

The fundamental of electrical drives encompasses the crucial principles, components, and control strategies that enable the efficient and precise operation of electrically powered systems. Their versatility and adaptability make them indispensable in modern industry, driving innovations that continue to shape the future of automation and energy management. A thorough understanding of their fundamentals is essential for engineers and technologists aiming to develop, optimize, and maintain advanced electrical drive systems for diverse applications.

Fundamentals of Electrical Drives: An In-Depth Exploration

Electrical drives are an integral part of modern industry, automation, transportation, and numerous other fields. They enable precise control of electric machines, ensuring efficiency, flexibility, and adaptability to various operational requirements. To truly appreciate their significance, it is essential to understand the fundamental concepts, components, types, and control strategies involved in electrical drives. This comprehensive review aims to delve deep into these aspects, providing clarity and insight into this vital domain of electrical engineering.

Introduction to Electrical Drives

Electrical drives are systems used to control the operation of electric motors. They convert electrical energy into mechanical energy, with the ability to regulate parameters such as speed, torque, and position. The primary purpose of an electrical drive is to achieve desired performance characteristics for specific applications.

Definition:

An electrical drive comprises a motor (which acts as the actuator) and a power converter (or controller) that manages the energy flow to the motor, along with control systems that regulate the motor's operation.

Key Objectives of Electrical Drives:

- Precise speed regulation
- Torque control
- Efficient energy utilization
- Smooth starting and stopping
- Reversibility of motion
- Position control in applications like robotics

Components of Electrical Drives

An electrical drive system typically consists of the following main components:

1. Electric Motor

The core element that converts electrical energy into mechanical motion. Common types include:

- DC Motors (Series, Shunt, Compound, and Separately Excited)
- AC Motors (Synchronous and Induction motors)
- Universal motors

2. Power Converter or Controller

Provides the necessary electrical power to the motor with variable voltage, frequency, and phase control. Types include:

- Rectifiers (for converting AC to DC)
- Inverters (for converting DC to AC with variable frequency)
- Choppers (used mainly for DC drives)

3. Control System

Responsible for managing the operation based on desired output parameters such as speed or position. It involves:

- Sensors (for feedback like tachometers, encoders)
- Controllers (like PID controllers)
- Signal processing units

4. Feedback Devices

Provide real-time data about the motor's operational status:

- Tachogenerators
- Encoders
- Resolvers

Types of Electrical Drives

Depending on the nature of the motor and application, electrical drives are primarily classified into:

1. DC Drives

Advantages:

- Precise control over speed and torque
- Good dynamic response

Disadvantages:

- Maintenance issues due to brushes and commutators
- Less suitable for high-power applications

2. AC Drives

More common today due to lower maintenance and higher efficiency. Subtypes include:

- Induction Motor Drives:

Widely used due to robustness and simplicity. Suitable for a broad range of applications.

- Synchronous Motor Drives:

Offer high efficiency and precise control, often used in high-performance applications.

3. Special Drives

For unique applications such as:

- Stepper motor drives for precise positioning
- Brushless DC drives
- Switched reluctance drives

Principles of Operation

Understanding the fundamental principles governing electrical drives involves analyzing how electrical energy is transformed into mechanical energy with controllable parameters.

1. Power Conversion

The power converter adjusts the voltage, current, and frequency supplied to the motor depending on load and operational demands.

2. Control Strategies

Control algorithms ensure the drive responds accurately to control signals:

- Open-loop control:

No feedback; used in simple applications where precise regulation is not critical.

- Closed-loop control:

Uses feedback to adjust the input continuously, maintaining desired parameters such as speed or position. PID controllers are common in this scenario.

3. Torque-Speed Characteristics

Electrical drives are characterized by their torque-speed curves, which determine their suitability for specific tasks.

Control of Electrical Drives

Effective control of electrical drives is vital for optimizing performance. Control strategies are broadly classified into:

1. Scalar Control

Simpler, controlling magnitude of voltage and frequency independently. Examples include V/f control in induction motors.

2. Vector Control (Field-Oriented Control)

Provides decoupled control of torque and flux, enabling high dynamic performance similar to DC drives.

3. Direct Torque Control (DTC)

Offers rapid torque and flux control without complex coordinate transformations, providing fast dynamic response.

4. Sensorless Control

Uses estimators to infer motor parameters without physical sensors, reducing cost and complexity.

Mathematical Foundations

The operation of electrical drives relies heavily on mathematical models:

- Motor Equations:

Derived from Maxwell's equations and circuit laws, describing the relationship between voltages, currents, fluxes, and torque.

- Control Algorithms:

Implemented via digital signal processors (DSPs), these algorithms execute real-time calculations based on feedback data.

- Power Electronics Equations:

Describe the switching behavior of converters (e.g., PWM signals), affecting voltage and frequency regulation.

Applications of Electrical Drives

Electrical drives are ubiquitous across various sectors:

- Industrial Automation:

Conveyor belts, cranes, machine tools, pumps, fans, and compressors.

- Transportation:

Electric vehicles, trains, and ships.

- Home Appliances:

Washing machines, air conditioners, and refrigerators.

- Robotics and Precision Positioning:

CNC machines, robotic arms, and medical equipment.

Advantages of Electrical Drives

- High efficiency and energy savings
- Precise control over speed and torque
- Reversibility of operation
- Improved process automation
- Reduced operational costs

- Enhanced system reliability

Challenges and Future Trends

While electrical drives offer numerous benefits, they also face challenges:

- Complex control systems requiring sophisticated algorithms
- High initial investment costs
- Power quality issues such as harmonics
- Need for advanced cooling and thermal management

Emerging trends include:

- Integration of drives with IoT and Industry 4.0 for predictive maintenance
- Development of more efficient power electronic devices
- Use of artificial intelligence for adaptive control
- Advances in wide-bandgap semiconductors (GaN, SiC) for higher efficiency and thermal performance

Conclusion

The fundamentals of electrical drives encompass a rich interplay of electrical, electronic, and control engineering principles. From their basic components to advanced control strategies, understanding these elements is crucial for designing efficient, reliable, and versatile systems. As technology advances, electrical drives continue to evolve, opening new horizons in automation, transportation, and energy management. Mastery of their fundamentals empowers engineers to innovate and optimize systems that are integral to modern life.

In summary, electrical drives are sophisticated yet essential systems that convert electrical energy into controlled mechanical motion. Their design and operation involve a deep understanding of motor characteristics, power electronics, control algorithms, and system dynamics. As industries move toward greater automation and sustainability, the role of electrical drives becomes even more critical, making their study an indispensable part of electrical engineering education and practice.

Question What are electrical drives and their main components? Electrical drives are systems used to control the motion of electric motors. Their main components include the motor, power converter (such as inverters or controllers), control system (like a microcontroller or PLC), and feedback devices (like encoders or tachometers). What is the difference between a closed-loop and an open-loop electrical drive? An open-loop drive operates without feedback, relying on

predefined input signals, whereas a closed-loop drive uses feedback from sensors to continuously adjust performance, ensuring accurate speed or position control. Why are electronic controllers essential in modern electrical drives? Electronic controllers enable precise control of motor speed, torque, and position, improve efficiency, allow for variable speed operation, and facilitate automation in industrial processes. What are the common types of electrical drives based on motor type? The common types include DC drives, AC drives (such as induction motor drives, synchronous motor drives), and universal motor drives, each suited for different applications based on their characteristics. How does speed control differ in DC and AC drives? In DC drives, speed control is achieved by adjusting armature or field voltages, while in AC drives, it involves controlling the frequency and voltage supplied to the motor, often using inverter-based variable frequency drives (VFDs). What are the advantages of using variable frequency drives (VFDs)? VFDs provide energy savings, precise speed and torque control, reduced mechanical stress on equipment, and the ability to start and stop motors smoothly, enhancing overall system efficiency. What are the main challenges in designing and operating electrical drives? Challenges include managing power quality issues like harmonics, ensuring effective heat dissipation, achieving accurate control under varying load conditions, and maintaining system reliability and efficiency.

Related keywords: electrical drives, motor control, power electronics, adjustable speed drives, DC drives, AC drives, drive systems, torque control, inverter circuits, motor operation

BL THERAJA ELECTRICAL

BL Theraja Electrical is a renowned name in the field of electrical engineering and electrical equipment supply. With a rich legacy of delivering quality products and expert services, BL Theraja Electrical has established itself as a trusted partner for both residential and commercial electrical needs. Whether you're seeking reliable electrical components, maintenance services, or electrical consultancy, BL Theraja Electrical offers comprehensive solutions tailored to meet diverse requirements. This article delves into the various aspects of BL Theraja Electrical, exploring its history, product offerings, services, and why it remains a preferred choice for clients across the region.

Overview of BL Theraja Electrical

History and Background

BL Theraja Electrical has a longstanding reputation in the electrical industry, built on decades of experience and commitment to quality. Founded with the vision of providing dependable electrical solutions, the company has grown steadily, expanding its product range and service network. Its

foundation is rooted in the principles of innovation, customer satisfaction, and technical excellence.

Mission and Vision

The company's mission revolves around delivering premium electrical products and services that enhance safety, efficiency, and sustainability. Its vision is to become the leading electrical solutions provider in the region, recognized for integrity, reliability, and technological advancement.

Product Range Offered by BL Theraja Electrical

Electrical Switchgear and Panels

BL Theraja Electrical supplies a wide variety of electrical switchgear and control panels designed for industrial, commercial, and residential applications. These include:

- Distribution Boards
- Motor Control Centers
- Automatic Transfer Switches
- Protection Devices

These products are manufactured using high-grade materials ensuring durability and safety.

Cabling and Wires

A critical component of any electrical system, cables and wires from BL Theraja Electrical are known for their excellent conductivity and safety standards. The company offers:

- Power Cables
- Control Cables
- Low Voltage Wires
- High Voltage Cables

Electrical Accessories

To complement their main product lines, BL Theraja Electrical also offers a range of accessories including:

- Connectors and Terminals

- Relays and Switches
- Fuses and Circuit Breakers
- Lighting Fixtures

Automation and Control Equipment

Emphasizing modern solutions, the company provides automation equipment such as:

- PLC Systems
- SCADA Systems
- Sensors and Actuators

These products help optimize operations and improve energy efficiency.

Services Provided by BL Theraja Electrical

Electrical System Design and Consultation

BL Theraja Electrical offers expert consultation services to help clients design efficient and safe electrical systems. Their team of experienced engineers assesses project requirements and provides customized solutions aligned with industry standards.

Installation and Commissioning

The company ensures professional installation of electrical equipment, minimizing downtime and ensuring safety compliance. Post-installation, they handle the commissioning process to verify system performance.

Maintenance and Repair

Regular maintenance is essential to prolong the lifespan of electrical systems. BL Theraja Electrical provides scheduled maintenance, troubleshooting, and repair services to keep systems running smoothly and prevent unexpected failures.

Supply Chain and Logistics

With a robust supply chain network, the company ensures timely delivery of products, even for large-scale projects. Their logistics team manages inventory, transportation, and procurement efficiently.

Why Choose BL Theraja Electrical?

Quality Assurance

All products supplied by BL Theraja Electrical adhere to strict quality standards, often certified by relevant authorities. They prioritize safety and durability, ensuring long-term performance.

Technical Expertise

Their team comprises qualified engineers and technical experts who provide valuable insights and support, making complex electrical projects manageable and successful.

Customer-Centric Approach

BL Theraja Electrical values customer satisfaction above all. They offer personalized solutions, transparent pricing, and dedicated after-sales support.

Competitive Pricing

Despite offering premium products and services, the company maintains competitive pricing, making advanced electrical solutions accessible to a broader clientele.

Industries Served by BL Theraja Electrical

Residential Sector

Providing safe and efficient electrical solutions for homes, apartments, and housing complexes, ensuring compliance with safety standards.

Commercial Sector

Supplying and installing electrical systems for offices, shopping malls, hotels, and other commercial establishments.

Industrial Sector

Supporting manufacturing units, factories, and processing plants with heavy-duty electrical equipment and automation systems to optimize productivity.

Infrastructure Projects

Participating in large-scale infrastructure projects such as airports, metro rail systems, and bridges, providing specialized electrical solutions.

Key Benefits of Partnering with BL Theraja Electrical

- **Reliability:** Proven track record of delivering consistent quality products and services.
- **Expertise:** Skilled professionals ensuring precise installation and maintenance.
- **Customization:** Tailored solutions to meet unique project requirements.
- **Compliance:** Adherence to safety and industry standards.
- **Innovation:** Incorporation of the latest technology trends in electrical solutions.

How to Contact BL Theraja Electrical

For inquiries, quotations, or service requests, customers can reach out to BL Theraja Electrical through:

- Official website
- Phone support
- Email correspondence
- Visit their regional offices or showrooms

Their customer service team is dedicated to providing prompt and comprehensive assistance.

Conclusion

In a rapidly evolving electrical industry, BL Theraja Electrical stands out as a reliable partner committed to quality, safety, and innovation. With a diverse product portfolio, expert services, and a customer-first approach, they cater to a wide range of electrical needs across various sectors. Whether you are designing a new electrical system, upgrading existing infrastructure, or seeking maintenance support, BL Theraja Electrical offers solutions that ensure efficiency, safety, and longevity. Choosing BL Theraja Electrical means opting for a trusted name that prioritizes your safety and operational excellence in every project.

Keywords for SEO Optimization: BL Theraja Electrical, electrical products, electrical services, electrical panels, switchgear, cables, wiring, automation systems, electrical maintenance, electrical solutions, electrical industry, trusted electrical supplier

BL Theraja Electrical: A Comprehensive Guide to Understanding and Mastering the Basics of Electrical Engineering

Electrical engineering is a vast and dynamic field that forms the backbone of modern technology and infrastructure. Among the many names associated with the study and development of electrical systems, BL Theraja Electrical stands out as a significant contributor to technical education and knowledge dissemination. Whether you're a student venturing into electrical engineering or a professional seeking to deepen your understanding, this guide will walk you through the essentials of BL Theraja Electrical, its importance, core concepts, and how to leverage this knowledge effectively.

Introduction to BL Theraja and Its Contributions to Electrical Engineering

Who is BL Theraja?

Bishan Lal Theraja was a renowned Indian electrical engineer, academician, and author whose works have shaped the curriculum of electrical engineering in India and beyond. His textbooks and reference materials are considered authoritative sources, especially for students preparing for competitive exams, engineering courses, and technical certifications.

The Significance of BL Theraja's Work

Theraja's publications, especially the Electrical Technology and Basic Electrical Engineering series, are widely regarded for their clarity, comprehensive coverage, and practical approach. These texts have served as foundational learning resources, bridging the gap between theoretical concepts and real-world applications.

Core Concepts in BL Theraja Electrical

Understanding BL Theraja Electrical involves delving into fundamental electrical principles, components, and systems. Below are the essential topics that form the foundation of his teachings.

- Electrical Measurements and Instruments

Accurate measurement is critical in electrical engineering. Key instruments include:

- Voltmeters and ammeters for voltage and current measurement
- Multimeters for combined measurements
- Wattmeters for power measurement
- Oscilloscopes for waveform analysis

Understanding how to select, operate, and calibrate these instruments is vital.

- Electrical Circuits and Laws

Fundamental laws underpin all electrical analysis:

- Ohm's Law: $\text{Voltage} = \text{Current} \times \text{Resistance}$
- Kirchhoff's Laws:
 - Voltage Law (KVL)
 - Current Law (KCL)

Mastery of circuit analysis involves analyzing series and parallel circuits, as well as complex networks.

- Magnetic Circuits and Electromagnetism

Electromagnetism forms the basis of transformers, motors, and generators:

- Magnetic flux and flux density
- Magnetic hysteresis
- Magnetic circuit analysis
- Electromagnetic induction

- Electrical Machines

Key types include:

- Transformers: Operation, efficiency, and regulation
- Generators: Principles and types
- Motors: Types such as DC motors, induction motors, and synchronous motors

- Power Systems and Distribution

Understanding how electrical power is generated, transmitted, and distributed:

- Power generation methods

- Transmission lines and their parameters
- Distribution systems and protective devices

- Electrical Accessories and Protective Devices

Including:

- Circuit breakers
- Fuses
- Relays
- Switchgear

Proper selection and maintenance of these devices ensure safety and reliability.

How to Approach Learning BL Theraja Electrical

Step 1: Study the Textbooks Systematically

Theraja's textbooks are structured to build concepts progressively. Start with the basics, ensuring a solid grasp of fundamental principles before moving to advanced topics.

Step 2: Practice Numerical Problems

Electrical engineering relies heavily on problem-solving. Regular practice helps in understanding concepts and preparing for exams.

Step 3: Use Diagrams and Illustrations

Visual aids deepen understanding. Draw circuit diagrams, magnetic flux paths, and waveforms to reinforce learning.

Step 4: Relate Theory to Practical Applications

Whenever possible, relate theoretical concepts to real-world equipment and scenarios. This contextual understanding improves retention.

Step 5: Take Mock Tests and Quizzes

Simulate exam conditions to assess your knowledge and identify areas needing improvement.

Practical Applications of BL Theraja Electrical Knowledge

The principles outlined in BL Theraja Electrical are applicable across various industries and sectors:

- Electrical Maintenance: Diagnosing faults in electrical systems
- Power Generation and Transmission: Designing efficient power grids
- Automation and Control: Implementing control systems in manufacturing
- Renewable Energy: Integrating solar and wind power systems
- Electronics Design: Developing circuits for consumer devices

Understanding these applications can guide career choices and specialization.

Tips for Mastering BL Theraja Electrical

- Consistent Study Schedule: Allocate regular time for study and revision.
- Hands-on Experience: Engage with practical labs and workshops.
- Stay Updated: Follow recent advancements in electrical technology.
- Join Study Groups: Collaborative learning enhances understanding.
- Seek Clarification: Don't hesitate to consult instructors or experts when concepts are unclear.

Resources and Further Reading

While BL Theraja Electrical textbooks are comprehensive, supplement your learning with:

- Online tutorials and video lectures
- Industry journals and technical papers
- Simulation software like MATLAB or Proteus
- Industry certifications (like IEEE or IEC standards)

Final Thoughts

BL Theraja Electrical serves as a cornerstone for anyone interested in the field of electrical engineering. Its systematic approach to teaching complex concepts makes the subject accessible and engaging. Mastery of these fundamentals not only paves the way for academic success but also prepares individuals for practical challenges in the electrical industry. By following a disciplined study plan, practicing regularly, and applying concepts practically, learners can harness the power of BL Theraja Electrical to build a rewarding career in this ever-evolving field.

Embark on your electrical engineering journey today with the insights and foundations laid by BL Theraja, and power your future with knowledge and innovation!

Question What services does BL Theraja Electrical offer? BL Theraja Electrical provides a wide range of electrical services including residential, commercial, and industrial wiring, electrical repairs, installations, and maintenance to ensure safe and efficient electrical systems. Is BL Theraja Electrical certified and insured? Yes, BL Theraja Electrical is certified and fully insured, ensuring quality workmanship and protection for their clients' properties during all electrical projects. How can I contact BL Theraja Electrical for a service request? You can contact BL Theraja Electrical through their official website, phone number, or email. They often also offer online booking options for consultations and appointments. What areas does BL Theraja Electrical serve? BL Theraja Electrical primarily serves [insert specific region or city], including surrounding suburbs, offering prompt and reliable electrical services to local residents and businesses. Are there any recent reviews or testimonials about BL Theraja Electrical? Yes, many clients have praised BL Theraja Electrical for their professionalism, timely service, and quality work. You can find reviews on local directories and their social media pages. Does BL Theraja Electrical provide emergency electrical services? Yes, BL Theraja Electrical offers 24/7 emergency electrical services to handle urgent issues such as power outages, electrical faults, and safety hazards promptly. What sets BL Theraja Electrical apart from other electrical service providers? BL Theraja Electrical stands out due to their experienced technicians, commitment to safety standards, transparent pricing, and customer-centric approach ensuring high-quality and reliable electrical solutions.

Related keywords: electrical supplies, electrical equipment, electrical components, electrical store, electrical parts, electrical accessories, electrical wholesalers, electrical repair, electrical installer, electrical supplier

Read the full article online: [BL THERAJA ELECTRICAL](#)